

Assembly Instructions

EPIC Tables 2 Pc Hardwood Tops



Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Tools Required

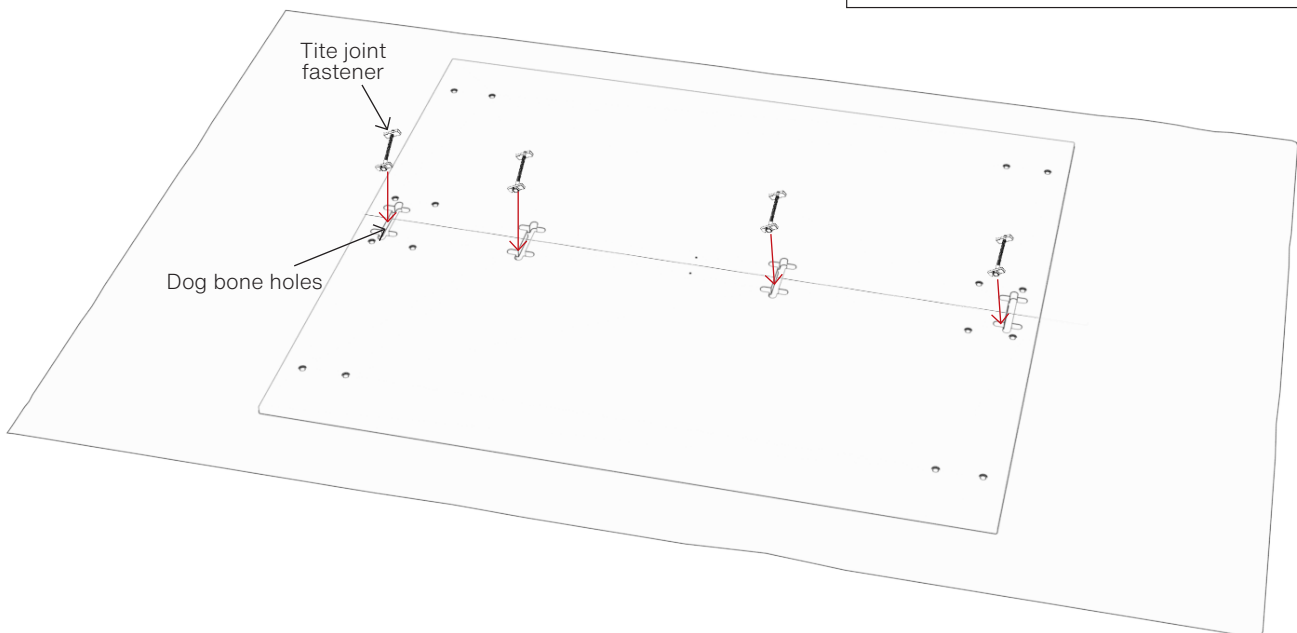
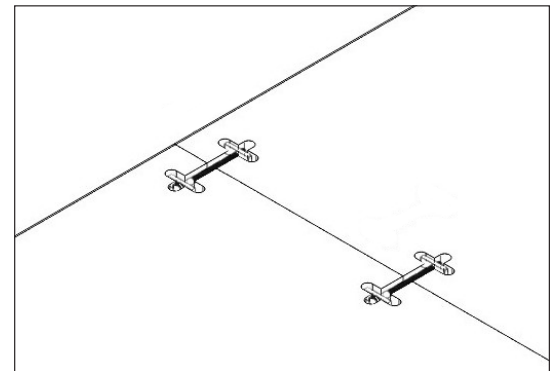
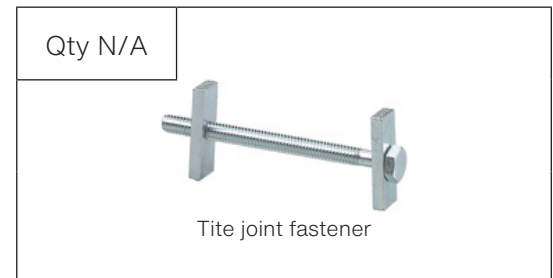
- Screw gun
- # S2 square bit
- 4mm hex bit
- 4mm hex wrench
- 1¹/₈" socket wrench
- 7¹/₁₆" wrench

Step 1:

- If assembling a hardwood top that has a depth greater than 36", top will be in 2 pieces (0.5" undersized on length). Place both top halves face down on a protected flat surface. Align the dog bone holes together on both tops.

Step 2:

- Adjust tite joint fastener to the size of the field joint opening and then place the fastener into each opening. Using a 7¹/₁₆" wrench, tighten each fastener so that both tops are securely clamped together.

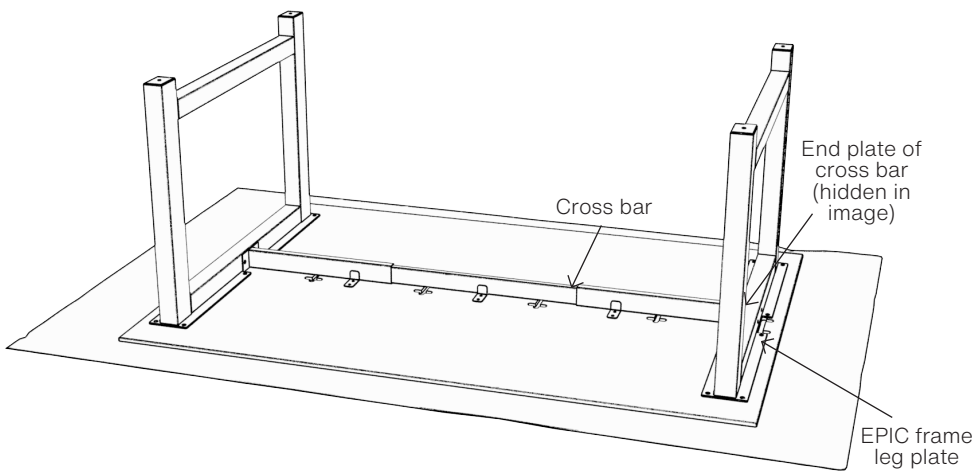
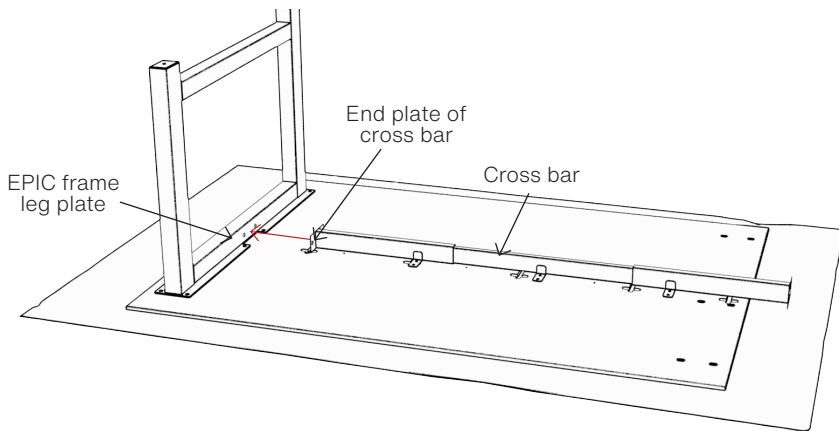


Step 3:

- Place EPIC frame leg with plate facing down on the bottom of the top.
- Place adjustable cross bar down on the bottom of the top.

Step 4:

- Align holes in the end plate of the cross bar with the frame, with the tabs on the cross bar facing down.
- Connect cross bar to the frame using (2) 1/4"-20x50mm joint connector bolts and (2) 1/4"-20 joint connector nuts.
- Use a screw gun and a 4mm hex bit to tighten the joint connector bolts to the nut. We suggest using a 4mm hex wrench to hold the nut in place while tightening the bolt.
- Repeat for other frame leg.



Qty 4

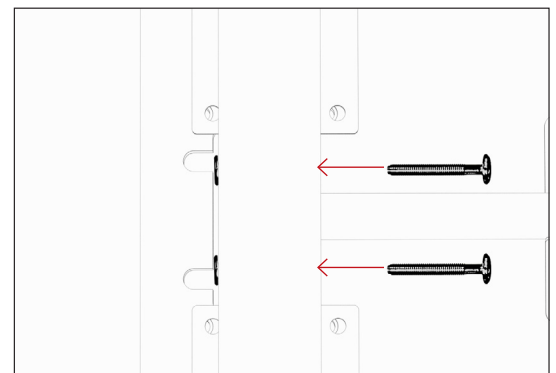
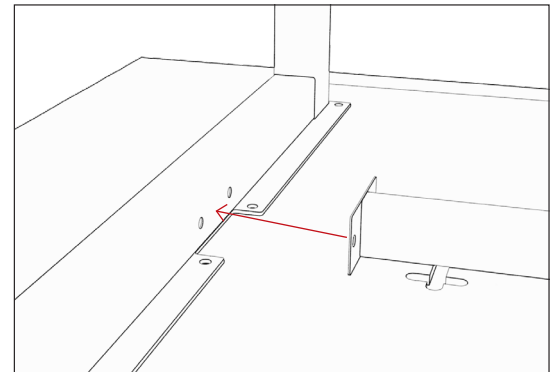


1/4"-20x50mm joint connector bolt

Qty 4

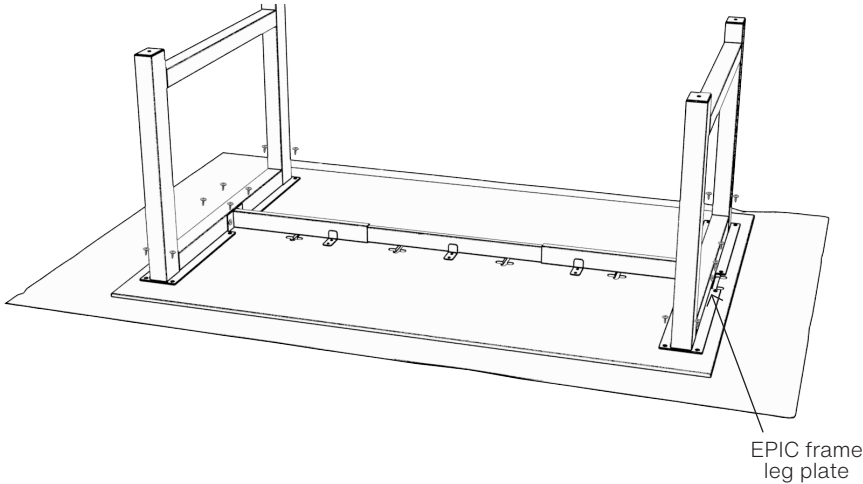


1/4"-20 joint connector nut



Step 5:

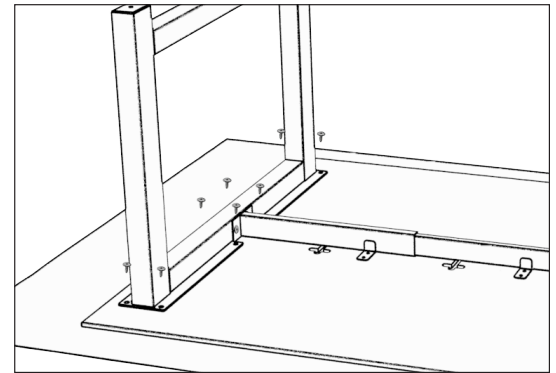
- Align the assembled frame with threaded inserts & pre-drilled pilot holes in the bottom of the top.
- Using a screw gun and a 4mm hex bit, secure both frame legs to top with 1/4"-20 x 15mm joint connector bolts. Use (8) bolts for each frame leg.



Qty 16

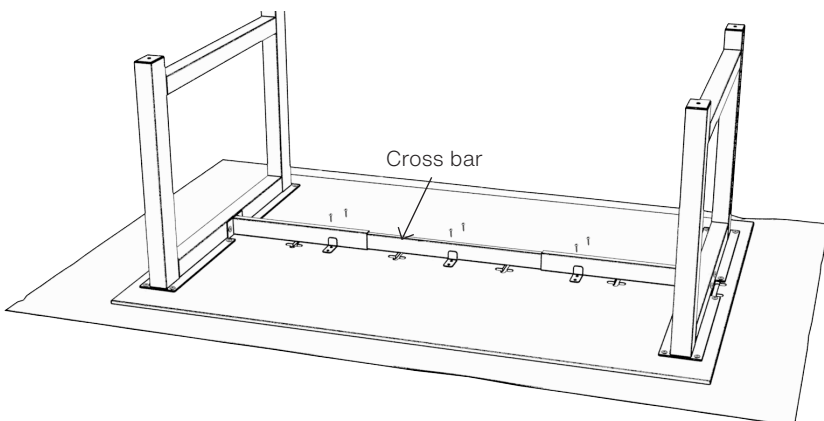


1/4"-20x15mm joint connector bolt w/ Loctite



Step 6:

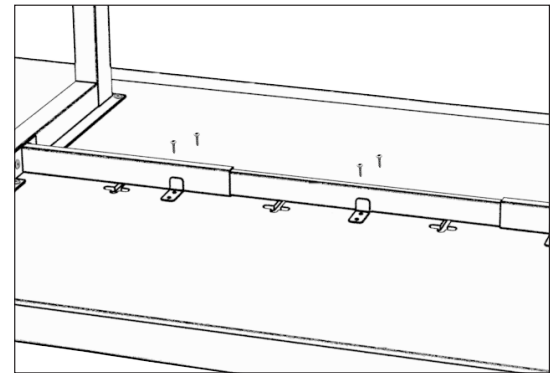
- Using a screw gun and a # S2 square bit, secure cross bar to top with #10 x 3/4" square pan screws. Use one screw per tab with a total of six screws being used (3 per side).



Qty 6

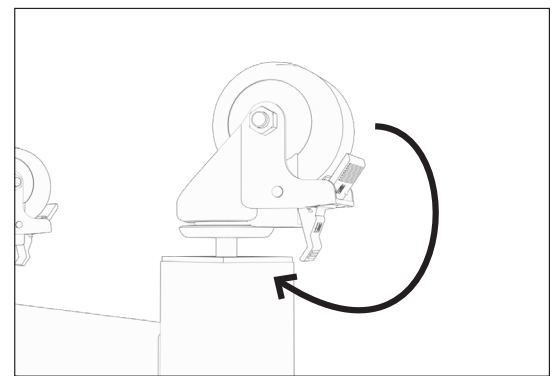
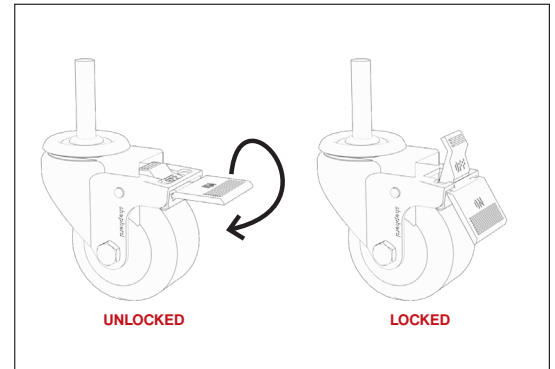


#10 x 3/4" square pan screw



Step 7:

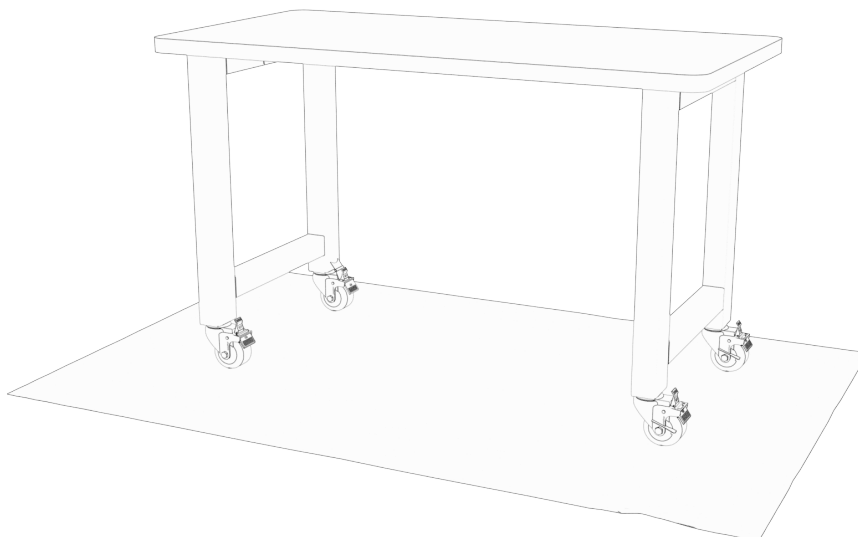
- Before placing caster in the bottom of the frame leg, lock the caster by pushing down on the brake lever.
- Twist the stem of the caster into the hole on the bottom of the leg frame.
- Use 1 1/8" socket wrench to tighten 3/4" nut on stem of caster.
- Repeat for remaining casters.








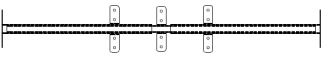
NOTE: Casters are not to be used as a leveling device. Loctite on casters will cause some resistance while tightening. Please make sure that casters are tightened all the way to prevent possible damage to the stem of the caster.

Step 8:

- With the help of another person, turn table to the upright position.



Part Identifier Key

Step #	Part #	Description	Qty.	
Step 1	0406902	Tite joint fasteners	# depends on top size	
Step 4	04067960	1/4"-20 x 50mm joint connector bolts	2 per leg frame (4 total)	
Step 4	04009022	1/4"-20 joint connector nuts	2 per leg frame (4 total)	
Step 5	04009023	1/4"-20 x 15mm joint connector bolts	8 per leg plate (16 total)	
Step 6	0408231	#10 x 3/4" Square pan screw	3 per side of the cross bar (6 total)	
Step 7	0400993	3" heavy duty locking casters	1 per leg (4 total)	
Step 3	04067855 OR 04068252	34-64" Adjustable cross bar OR 46-64" Adjustable cross bar <i>(Item number depends on the size of top.)</i>	1	

Model #	Sku #	Description
EPC -FX	04067852	EPIC fixed frame leg w/3" heavy duty locking casters
EPC -WFX	04067853	EPIC fixed frame leg w/3" heavy duty locking casters
EPC -SFX	04067854	EPIC fixed frame leg w/3" heavy duty locking casters