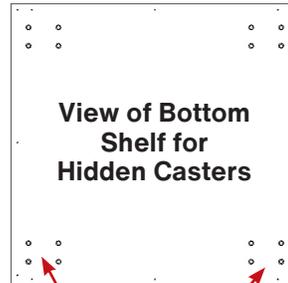


Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

- Place cabinet on it's side on a protected flat surface.
- Align caster with the pre-drilled inserts.
- Use the 1/4"-20x25mm joint connector bolts to attach caster to the base cabinet.
- Repeat for the remaining casters.
- With someone's help, position the cabinet right side up.

Step: 1



Part Identifier Key (Cast4)

Qty.	Part #	Description	
4	04009656	75mm dual wheel casters w/out brake	
16	04066947	1/4"-20x25mm joint connector bolt (Used to apply casters)	
4	0406686-WO	1/4"-20x35mm joint connector bolt (Used only when countertop ships loose)	

Tools Required

- 4mm Allen wrench (hidden casters)
- Screw gun