

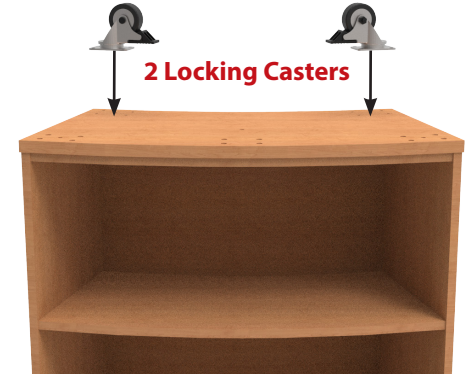
Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

- Place base cabinet upside down on a protected flat surface with it's sub-bottom facing up.
- Align the two **locking** casters with the threaded inserts located on the side without the opening. It's really **IMPORTANT** to make sure you are using the two **locking** casters in this position because this will help prevent the cabinet from tipping. (See image to the right for the correct locations.)
- Using a 4mm Allen wrench or a 4mm Hex bit and a screw gun, attach casters to the base cabinet with the ¼-20x25mm joint connector bolts.

Step 1



Step 2:

- Repeat for the remaining three **NON-locking** casters.

Step 2



Step 3:

- With someone's help, position the cabinet right side up. Make sure to have the two locking casters' levers pushed down to secure cabinet in place.

Step 4: (Skip step 4 if top is already installed)

- Place top on base cabinet aligning the threaded inserts in the top with the pre-drilled holes in the cabinet.
- Using the ¼-20x35mm joint connector bolts, insert the 1st bolt through one of the front pre-drilled holes inside of the cabinet going up into the top. Use a 4mm Allen wrench or 4mm Hex bit and a screw gun to fasten the bolt into place.
- After the first bolt is fastened, proceed to the back of the cabinet, on the opposite side, to attach the second bolt.
- Repeat these steps for the remaining two sides.





Tools Required

- 4mm Allen wrench OR
- 4mm Hex bit
- Screw gun

Step 4



Part Identifier Key (Cast8)

Part #	Description	Qty.	
0400484	3" heavy duty plate casters w/ out brake	3	
0400485	3" heavy duty plate casters w/ brake	2	
04066947	¼-20x25mm joint connector bolt (black) <i>(Used to apply casters)</i>	20	
0406686-WO*	¼-20x35mm joint connector bolt (black) <i>(Used to attach base cabinet to top)</i>	4	

*If top is shipped assembled, discard extra hardware.

V030320 subject to change.